



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-041
Job Sheet 175106



Part No: D4775-041

Job Qty: 10 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS:PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/26/18	4/26/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 8:30	APR 30 2018
110	Packaging	10 pcs	4/26/18	4/26/18	0.00	0.00	Packaging1-5	DAS 6:30	APR 30 2018
120	Small Fab	10 pcs	4/27/18	4/27/18	0.00	4.15	Small Fab-7	9-89	APR 30 2018
130	QC	10 pcs	4/27/18	4/27/18	0.00	0.00	QC5	3:30	APR 30 2018
140	Packaging	10 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-2	St357	DG 2018-05-08
150	QC21-SA	10 Ea	4/27/18	4/27/18	0.00	0.00	QC21	DAS 2:30	MAY 02 2018

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	20 Ea (2 ea)	90-Start up Operation	S041477
D4775-1	Strut Tube	10 Ea (1 ea)	90-Start up Operation	S065032
D4776-1	Basket Strut Clevis	10 Ea (1 ea)	90-Start up Operation	S044789
D4776-5	Spacer	40 Ea (4 ea)	90-Start up Operation	S065338
D4777-1	Rod End Bearing	10 Ea (1 ea)	90-Start up Operation	S062574
MS21042L3	Nut	20 Ea (2 ea)	90-Start up Operation	S006902
MS21209-F615	Heli-Coil	10 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	20	234	0
	D4775-1	10	21	0
	D4776-1	10	31	0
	D4776-5	40	0	0
	D4777-1	10	15	0
	MS21042L3	20	3,081	0
	MS21209-F615	10	93	0



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Container No: S066870



Part: D4775-041

Job No: 175106

Serial No/Batch: S066870

Revision:
Inspector:

Date: 04/30/18

6

3/27/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Part Specifications
Specifications could not be found.

Plex 3/27/18 12:30 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

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Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002917	S066860	AN3-10A	Bolt	S041477	ST349	20
002917	S066862	D4775-1	Strut Tube	s065032	ST357	10
002917	S066864	D4776-1	Basket Strut Clevis	s064489	ST114	10
002917	S065339	D4776-5	Spacer	S065337	ST115	40
002917	S062514	D4777-1	Rod End Bearing	S062513	ST115	10
002917	S066861	MS21042L3	Nut	S006902	ST303	20
002917	S032052	MS21209-F615	Heli-Coil	s020781	GA014	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/30/18 10:44 AM dart.quirion.sonia